



Dart Aerospace Ltd.
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D2617-3
Job Sheet 182485



Part No: D2617-3

Job Qty: 20 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D2 IPP G 04.07.14 Reformat; added step 5 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/21/18	0.00	0.00	Start Up Machining-1	1/48	JBO 12/12/18
100	Hardinge	20 pcs		9/21/18	0.00	0.92	Hardinge		" "
110	QC	20 pcs		9/21/18	0.00	0.00	QC2 Machining-1	↓	" "
120	QC	20 pcs		9/21/18	0.00	0.00	QC8 Machining-1		" "
140	HandFinish	20 pcs		9/21/18	0.00	0.19	HandFinish1		" "
150	QC	20 pcs		9/21/18	0.00	0.00	QC7-1		" "
160	Packaging	20 pcs		9/21/18	0.00	0.00	Packaging3-1	ST008	DEC 18 2018
170	QC21-SA	20 Ea		9/21/18	0.00	0.00	QC21		DEC 18 2018

Part Op 100 - ***REMOVE ALL PART MARKINGS BEFORE MACHINING*** Turn as per Folio FA437 and Dwg D2617
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 140 - Chemical Conversion Coat per QSI005 4.1
 150 - QC7-Inspect Chemical Conversion Coat
 160 - Identify as per dwg & Stock Location:
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.375W.058	6061-T6 Round Tube .375 X.058W	1.4600 ft (.073 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.375W.058	1	379	0

Part Specifications

Specifications could not be found.

Plex 12/12/18 1:42 PM dart.leroux.jason



Container No: S137506



Part: D2617-3

Job No: 182485

Serial No/Batch: S137506

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformance only

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